

STEAMBOX instruction basics....

**use** 1" foil faced (foil face both sides) rigid insulation panel carried by most lumber yards

**build** the box size to accommodate your sash size--3'x3' or perhaps 4'x4'

**for** 3'x3', cut two 3'x3' pieces (sides), two 12"x36" pieces (top and bottom), one 12"x38" for rear panel and one 10" x 36" for door

**make** sure all cuts are as square as possible (use a straight edge, like a yard stick or 4 foot drywall square...use a SHARP utility knife and score along the line, then pass the knife a couple more times at that line...gently bend the sheet at the cut and it will snap...turn over and cut the other side through)

**tape** all perimeters of each panel with FOIL tape (3" is best, 2" is good) before assembly

**before** assembly, make hole at the bottom rear of the box for the steam hose. cover the exposed insulation in the hole with aluminum tape

**use** a high temp silicone caulk to 'glue' pieces together (you may benefit from an extra pair of hands to steady the box)

**apply** foil tape (once again) to all connected areas...

**for** the door, cut two pieces of scrap wood about 3/4" square and 6" long. place one piece on the inside of the door, the other on the exterior then screw together using stainless steel screws...

**use** scrap wood or strapping to surround the box for added support and to lay across the floor of the box so the sash won't scrape along and damage the bottom of the box....

the steam box will accommodate 3-4 sash...let them steam for approximately 30-60 minutes depending the putty consistency...**BE VERY CAREFUL WHEN REMOVING THE DOOR TO THE STEAMER!!!** remove the door and stand back--allow the steam to dissipate before reaching in for a sash...i wear thermal gloves (basic cotton gloves with a rubber cover, available at most hardware stores)...there's a LOT of steam released so it's best to set the steamer outdoors or in a garage/shop with plenty of ventilation...you will have about 10 to 15 minutes to work on the sash before the putty becomes hard again...if necessary, put the unfinished sash back in the box and remove another to work on...the sash can remain in the box for hours without damage--you will not be horrified to pull out a drooping flexible sash!

some folks remove the putty and the paint with the steambox...i find that the wood tends to 'thread' when scraped because it is so wet...we let the sash sit overnight and remove the paint with a heatgun...the denser the wood, the less you need to worry about 'threading'...

materials to build a 3' x 3' box should run about \$50-\$60 plus the steamer....

have fun!!